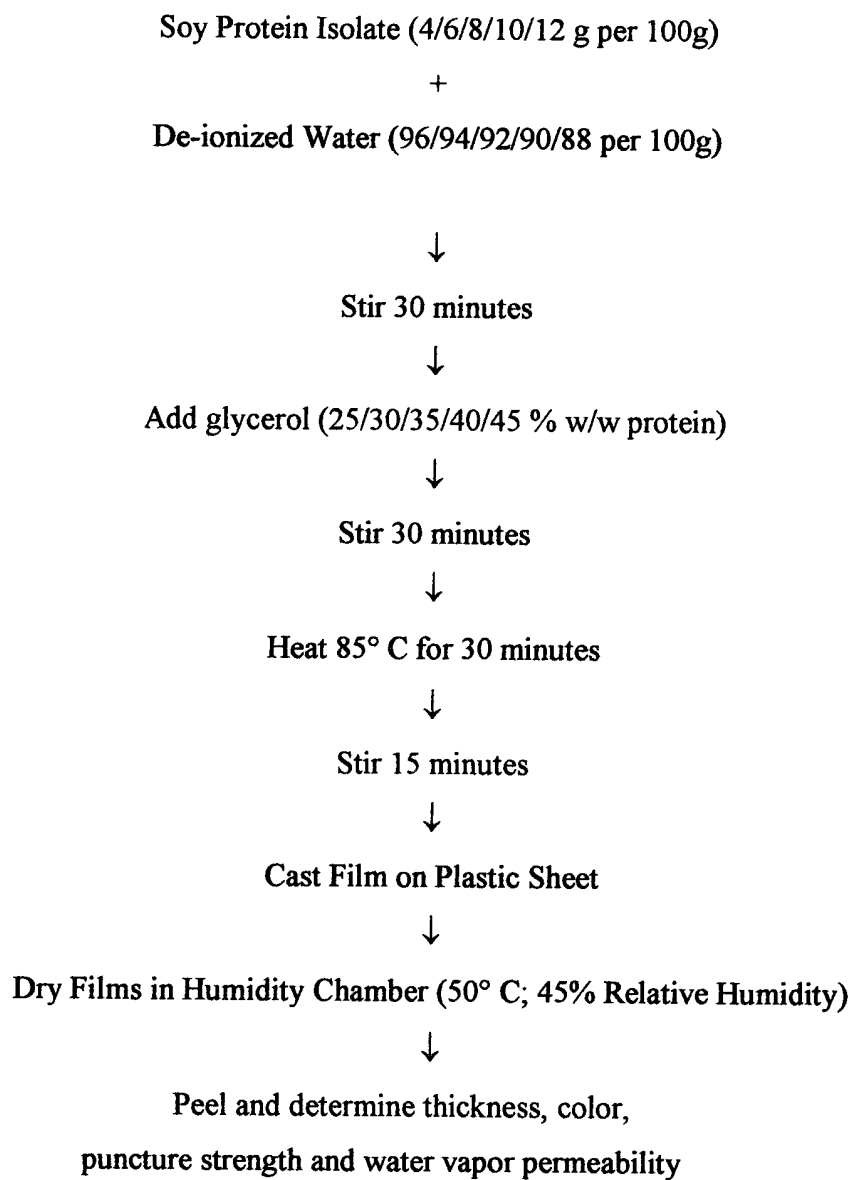
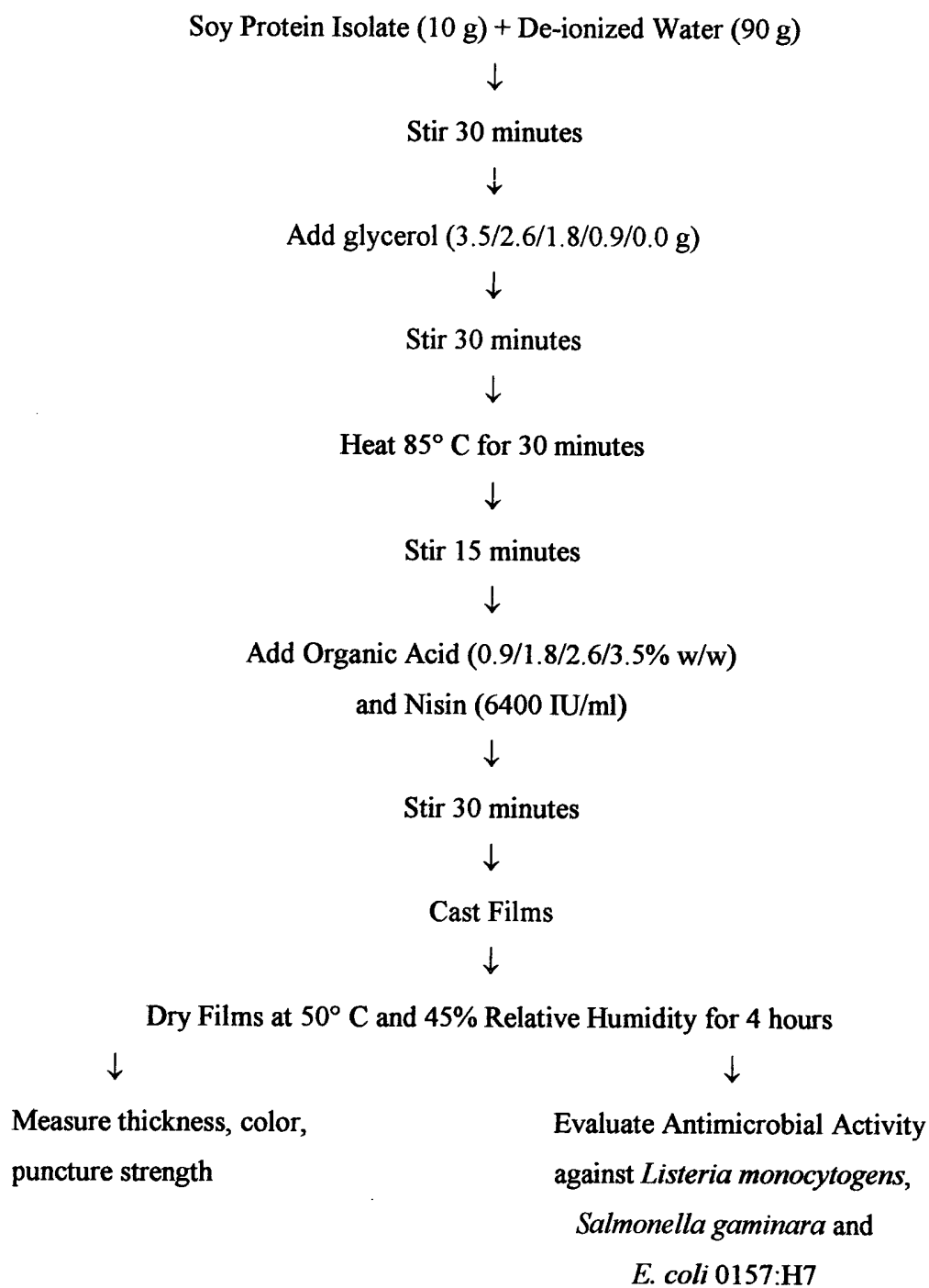


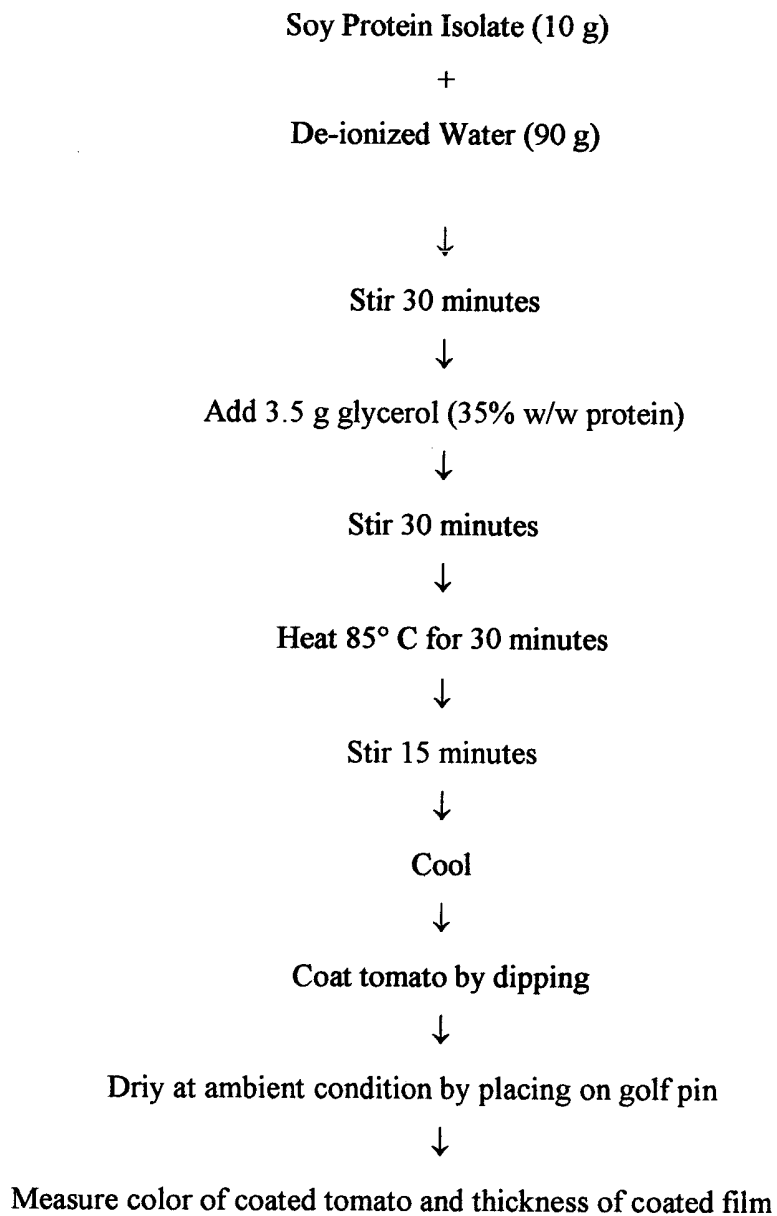
**FIGURE 1**  
**Optimization of Soy Protein and Glycerol Concentration for Film**



**FIGURE 2**  
**Preparation of Soy Protein Film with Organic Acid Incorporation**



**FIGURE 3**  
**Preparation of Soy Protein Coating Solutions**



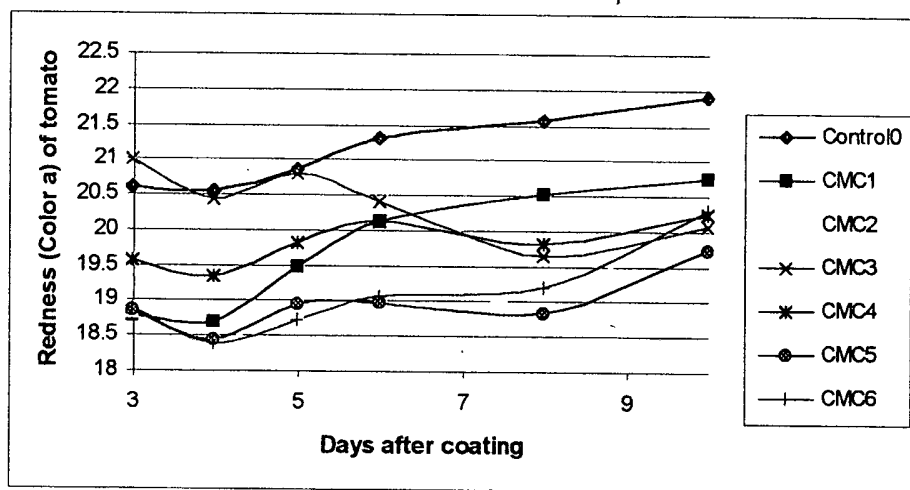


Figure 4

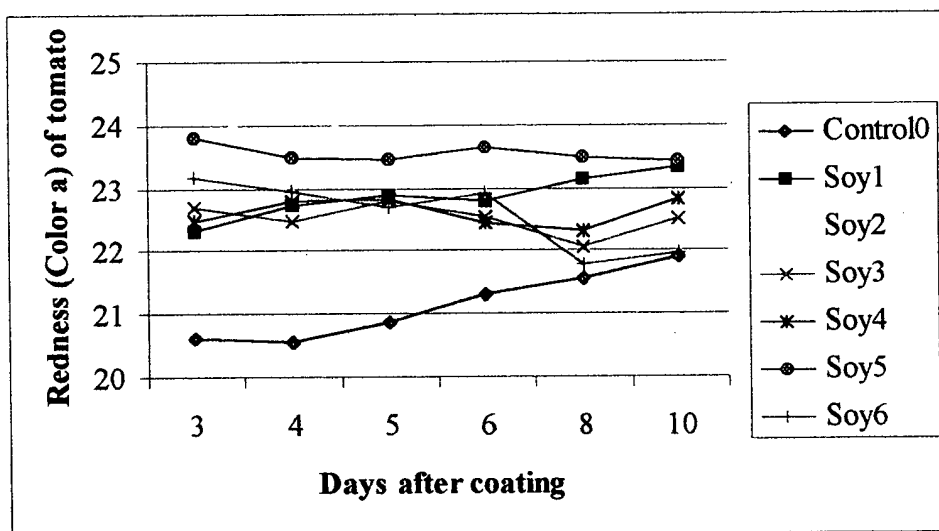


Figure 5

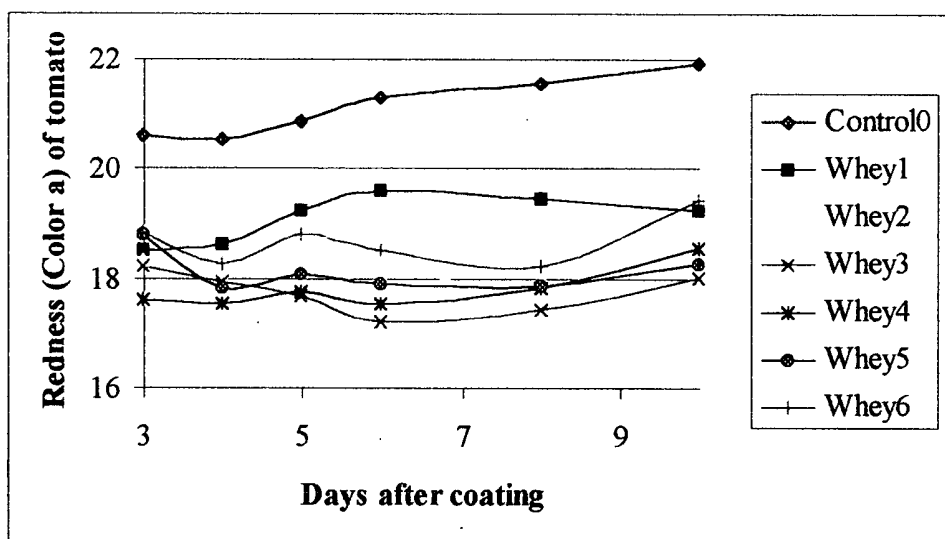


Figure 6

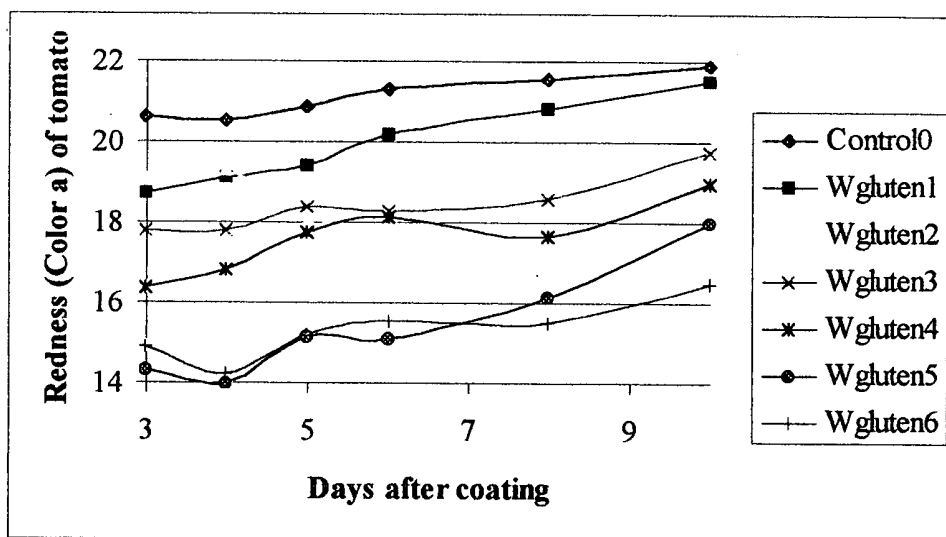


Figure 7